

split 2/6

Date: Thursday, 8/9/2007 11:56:27 AM
 User: Jean-Luc Menard

Process Sheet

| | | | |
|-----------------------|---|------------------|-----------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : HARNESS ASSEMBLY |
| Job Number | : 33855 | | |
| Estimate Number | : 12858 | | |
| P.O. Number | : NIA | Part Number | : D412702109B |
| This Issue | : 8/9/2007 | S.O. No. | : NIA |
| Prsht Rev. | : NC | Drawing Number | : ICA D412-702 P79 R3 |
| First Issue | : NIA | Project Number | : N/A |
| Previous Run | : 32811 | Drawing Revision | : 3 |
| Written By | : <i>[Signature]</i> 07-08-09 | Material | : NA |
| Checked & Approved By | : | Due Date | : 8/16/2007 |
| Comment | : est rev A 07.05.10 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM | | |

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-109B CHG001

2.0 D35733 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 ADAPTER
 batch: B 33969

3.0 D3579045 SHOULDER HARNESS LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 SHOULDER HARNESS RH
 batch: B 32560

4.0 K62 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
 CLIP
 batch: M104926

5.0 MS24693S272 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)
 Screw
 batch: M104746 -

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Drawing Name: HARNESS ASSEMBLY

Job Number: 33855

Part Number: D412702109B

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 AN960JD10LL Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M19600 -

Le

7.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M104936 -

Le

7/8/5 (2)

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

MF 07-08-28

(1)

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/29 (1)

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-109B CHG001

Location: _____

PPP Rev: _____

P 7/8/29 (1)

11.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/30 (1)

Job Completion



07-08-30

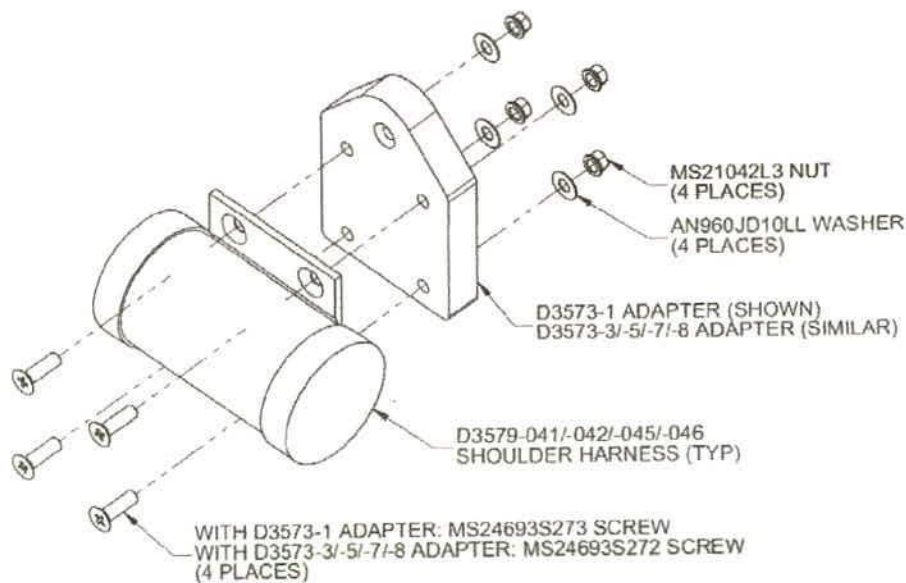
| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|------|--|----|----------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 07/08/10 | C | Split w/o | SB | 07/08/10 | 1 | C | |
| 07/08/10 | 6 | Put 1 decal D3549-3 B33715 with name adhesive sealant Fast Cure 5200 Batel M104529 | mf | 07-08-20 | 1 | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

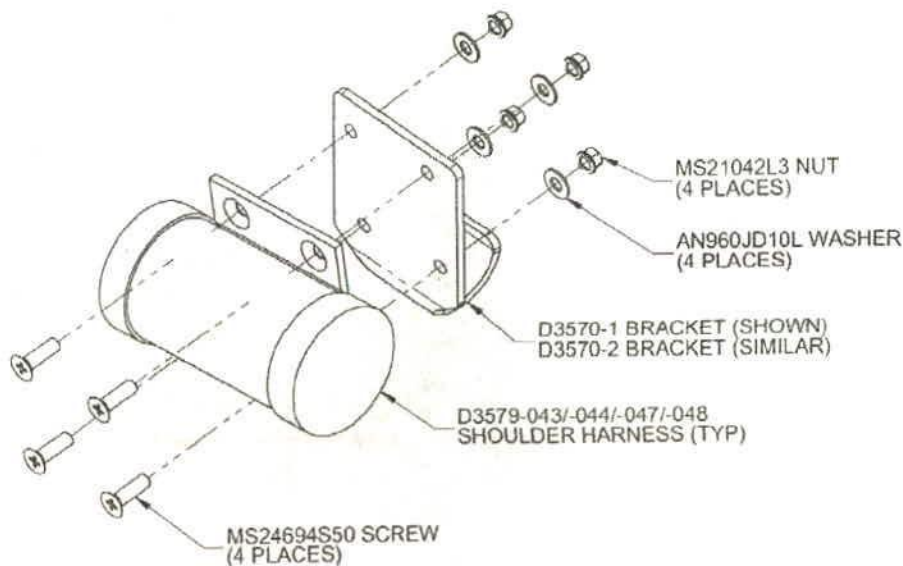
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|----------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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